



# THERMODYNAMIC ANALYSIS OF THE Ti-B-O-C SYSTEM

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Complete thermodynamic analysis of the system Ti-B-O-C at atmospheric pressure and in a vacuum for the following structures: 1. TiO<sub>2</sub> - 38.14 wt.%; B<sub>2</sub>O<sub>3</sub> - 33.25 wt.%; C - 28.61 wt.%. 2. TiO<sub>2</sub> - 49.07 wt.%; B<sub>2</sub>O<sub>3</sub> - 21.40 wt.%; C - 29.53 wt.%. The basic results for all structures are presented in the form of diagrams (dependence of the contents of components on temperature range 700-1800 K)

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They were accomplished with 50° increment in the temperature range of 500-2000 K.

## INTRODUCTION

Metals and alloys, as well as composite and nanostructural materials, are mainly obtained as a result of different reactions of reduction of oxides, salts and minerals. Because of this investigation of processes of this type was one of the main objectives of theoretical and applied metallurgy.

In recent years, investigations of chemical and phase equilibrium in multicomponent and multiphase systems with the use of modern computer technologies (full thermodynamics analysis – FTA) have intensively developed recently. Of great interest is application of this approach for the obtaining of composite and nanostructure materials.

It should be mentioned that the method of full thermodynamics analysis (FTA), applied by us, allows to judge not only on equilibrium conditions of processes taking place in the system, but also on the mechanism of interaction of components in complex systems, and, consequently, to adjust the composition of the final product.

In this paper, a full thermodynamics analysis (FTA) of carbothermal reduction of oxides TiO<sub>2</sub> and B<sub>2</sub>O<sub>3</sub> was carried out at high temperatures in a vacuum for the following compositions:

**Table 1.** Composition of the studied mixtures, wt. %

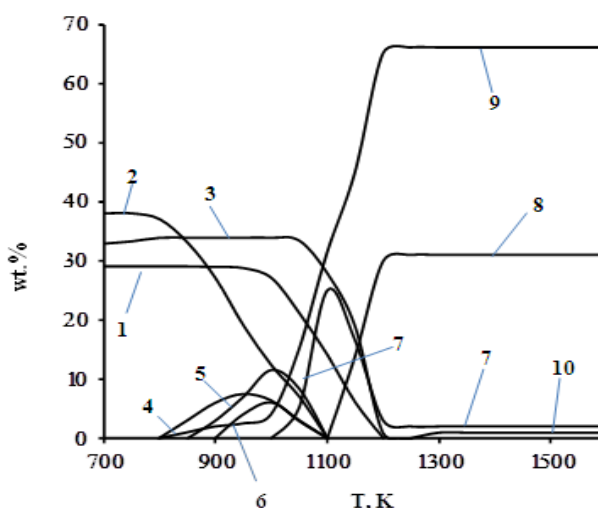
Component	Composition 1	Composition 2
TiO <sub>2</sub> -	38.14	49.07
B <sub>2</sub> O <sub>3</sub> -	33.25	21.40
C -	28.61.	29.53

Data of FTA of the considered system have not been in the scientific literature. Hence, the results of research of full thermodynamics analysis of this specified system are of great interest. Calculations were carried out using the computer program ASTRA 4, described in Ref.<sup>1</sup>

## RESULTS AND DISCUSSION

Among the possible condensed components were considered: C, Ti, TiO, Ti<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub>, Ti<sub>3</sub>O<sub>5</sub>, Ti<sub>4</sub>O<sub>7</sub>, TiC, TiCO<sub>0.04</sub>, TiC<sub>0.1</sub>O, TiC<sub>0.4</sub>O<sub>0.6</sub>, TiC<sub>0.75</sub>O<sub>0.25</sub>, B, B<sub>2</sub>O<sub>3</sub>, B<sub>4</sub>C, TiB, TiB<sub>2</sub>; and gaseous: O, O<sub>2</sub>, O<sub>3</sub>, C, C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub>, CO, CO<sub>2</sub>, C<sub>2</sub>O, C<sub>3</sub>O<sub>2</sub>, Ti, TiO, TiO<sub>2</sub>, B, B<sub>2</sub>, BO, BO<sub>2</sub>, B<sub>2</sub>O, B<sub>2</sub>O<sub>2</sub>, B<sub>2</sub>O<sub>3</sub>, TiB.

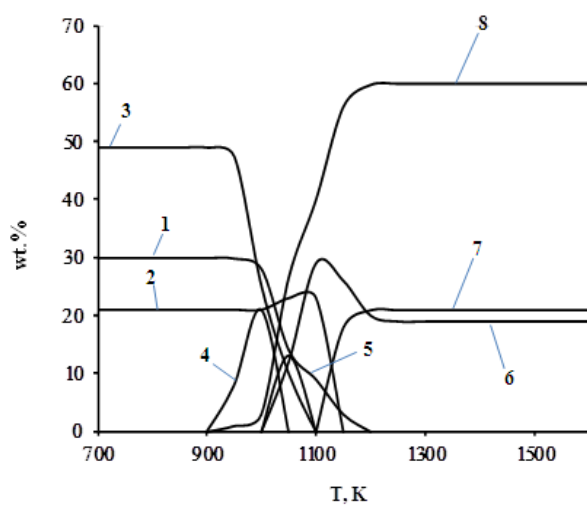
The main results of FTA are presented in the form of charts.



**Figure.1** Dependence of the components content on temperature for the Composition 1 in a vacuum: 1–C; 2–TiO<sub>2</sub>; 3–B<sub>2</sub>O<sub>3</sub>; 4–Ti<sub>4</sub>O<sub>7</sub>; 5–Ti<sub>2</sub>O<sub>3</sub>; 6–Ti<sub>3</sub>O<sub>5</sub>; 7–TiC; 8–TiB<sub>2</sub>; 9–CO; 10–B<sub>2</sub>O<sub>3</sub>.

Fig. 1 presents the dependence of the content of components on temperature for the composition 1 in a vacuum (0.0001 atm) in the temperature range of 700-1600 K. It is evident that reduction of TiO<sub>2</sub> begins above 800 K and Ti<sub>2</sub>O<sub>3</sub>, Ti<sub>3</sub>O<sub>5</sub> and Ti<sub>4</sub>O<sub>7</sub> are liberated in the condensed phase, amounts of which continue to increase up to ~1000 K,

then they decrease and at  $\sim 1100$  K completely disappear together with  $\text{TiO}_2$ . Reduction of  $\text{B}_2\text{O}_3$  starts at  $\sim 1000$  K, with sharp decrease in its amount and at  $\sim 1250$  K it completely disappears. At  $\sim 1000$  K separation of TiC begins in the system, its amount drastically increases and at  $\sim 1100$  K it attains the maximum ( $\sim 25$  wt. %); above this temperature its amount sharply decreases up to  $\sim 1250$  K ( $\sim 1.6$  wt. %) and then remains unchanged up to 1600 K. At  $\sim 1100$  K of  $\text{TiB}_2$  starts separating in the system, its amount sharply increases and reaches the maximum (31 wt. %) at  $\sim 1250$  K; further its amount does not change up to 1600 K. In the gaseous phase emission of CO starts above 800 K (beginning of the process of reduction), the amount of which sharply increases to reach the maximum at about 1250 K, and is not modified further.



**Figure 2.** Dependence of the components content on the temperature for the Composition 2 in a vacuum: 1-C; 2- $\text{B}_2\text{O}_3$ ; 3- $\text{TiO}_2$ ; 4- $\text{Ti}_4\text{O}_7$ ; 5- $\text{TiC}_{0.75}\text{O}_{0.25}(\text{c})$ ; 6-TiC; 7- $\text{TiB}_2$ ; 8-CO.

Thermodynamic analysis has shown that for the obtaining of  $\text{TiB}_2$  experiments need to take place in a vacuum above 1250 K.

Fig. 2 presents the dependence of the content of components on the temperature for the composition 2 in the temperature interval 700-1600 K in a vacuum (0.0001 atm.).

It can be seen that the reduction of  $\text{TiO}_2$  begins above 900K and  $\text{TiC}_{0.75}\text{O}_{0.25}$ ,  $\text{Ti}_4\text{O}_7$  are separated in the condensed phase, which quantities increase respectively to  $\sim 1000$  and 1050 K, then decrease, and at about 1100 K all oxides completely disappear. Reduction in the amount of condensed carbon, and parallel to this emission of CO in the gaseous phase, begins above 900 K; starting from 1200 K the condensed carbon disappears in the system and the amount of CO reaches the maximum at  $\sim 1200$  K and does not change further. From  $\sim 1000$  K liberation of TiC begins in the system, its amount sharply increases up to 1100K, reaches the maximum ( $\sim 29$  wt. %), then decreases to  $\sim 1200$  K and above this temperature does not change up to 1600 K ( $\sim 18$  wt. %).

Thermodynamics analysis has shown that in order to obtain the mix of  $\text{TiB}_2$  and TiC the experiments need to take place in a vacuum above 1200 K.

## REFERENCES

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